

# **SOUTH PRODUCTION NOTES**

**January 27, 2015**  
**11-7 Shift Notes**

**BASF EMPLOYEES**

**64 Last Recordable**  
**579 Last Lost Time**

**174 Days To RC Audit**

**Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and Attach "Packaged By" label with your initials.**

## **#1 MED / Clean for Si-1624:**

**Finished.**

**Midnight shift:**

**Day shift: Dryer has been cleaned. Clean up sheet should be in the MOD.**

**Afternoon shift: MED line cleaning continued- see cleaning sheet**

## **#1 RC / Clean for Si 1624:**

**There are two bags on the first floor that are to be used as flush when we get to that point.**

**Midnight Shift:**

**Day shift: Calciner off**

**Afternoon shift: No activity**

**Exhaust to Trimer when feeding**

## **#2 MED line / Clean for Cu 0560:**

**Continue the rough clean up. Need to plan on starting at 9am Tuesday.**

**Midnight shift:**

**Day Shift: Continued dryer cleaning. Will still need attention.**

**Afternoon Shift: Auger reinstalled - Dryer cleaning continued- powder room Station 5 cleaned out of lot 19..... need to use only lot 18.... When running the 0560.**

## **#2 RC/ Cu 0560:**

**Just will need to reverse the calciner and change over the discharge, along with taking the last partial bag off and filling out an SAP sheet for it.**

**Midnight shift:**

**Day Shift: Dryer put in shutdown mode. Will still need reversed.**

**Afternoon Shift: no need to reverse Calciner no dam**

**Exhaust to F1**

## **#3 MED/ D 0703:**

**Extrude until Tuesday morning. Maintenance will be doing PM's on the MED on Tuesday.**

**Midnight shift:**

**Day Shift:** Spreader belt repaired. Ran batches. We plan on shutting down late on midnight shift in order to do PM's Tuesday. A blank has been installed to prevent from feeding directly to the hopper.  
**Afternoon Shift:** ran batches hand,

### **#3 RC / D 1780 NAQ :**

**Feed the Lot 10 rescreens (bags 2-4, 11-13, 15-19). Use NAQ SAP SHEETS in MOD binder**

**Midnight shift:**

**Day shift:** Started the rescreens.

**Afternoon Shift:** continued with Re-screens only a few bags left on the floor.

**Exhaust to CTO- Watch suction**

### **#4 RC / D-0222 KLP:**

**Tri-mer sump line hangers repaired. Continue to feed.**

**Midnight shift:**

**Day Shift:** Out of feed.

**Afternoon Shift:** no feed. Trimer is being acid washed due to nozzles being clogged.

**Exhaust to Trimer**

### **#5 RC / Cu 0539:**

**Cu 0559 refires done, starting up Cu 0539. We need to get a surface area from every bag that comes off the calciner. This should be every 2 hours. Also continue to record the baghouse temp and exhaust DP on the calciner sheet.**

**Midnight Shift:**

**Day shift:** Bag house in order now. Should be ready to start the feed on second shift.

**Afternoon shift:** drum station set up and feeding began 2<sup>nd</sup> half of shift

**Exhaust to 5 DC**

### **#6 RC & Dryer / D-0257**

**Finishing up. do not slam HC-11 elevator inner cage door!**

**Midnight shift:**

**Day Shift:** Fed last buggies. The adjustment drum from the check weigh scale is being fed to the bottom of the spiral late in the shift. Will need to take the last partial bag off and SAP it.

**Afternoon shift:** Pulled last bag off Calciner. Need to start cleaning line

**Exhaust to Sly Scrubber**

### **6 Tank /D-5253 empty**

Empty. Drain looked at by Schirmer and Lucas- not fixed yet

Acid washed 1-1-15 – MT 1-2-15

Midnight Shift: NA

Day Shift: NA

Afternoon shift: NA

### **New Pfaudler / D-0222:**

Waiting for national dryer dust collector to be in range. Lucas looked at 7 tank actuated outlet valve and advised that a new actuator was on order.

Midnight Shift:

Day Shift: Waiting on National dryer repair.

Afternoon Shift: National repaired. Hold until day shift for Grodecki.

### **7 Tank KLP solution:**

Tank 7 was finished over the weekend.

Midnight Shift:

Day Shift:

Afternoon shift: Tank was finished on Saturday, monitoring.

### **Old Pfaudler / D-0257:**

Finished. Will need clean up instructions.

Midnight Shift:

Day Shift: Hold.

Afternoon shift: NA

### **National Dryer: D-0222**

Hold. DP on dust collector baghouse is out of range.

Midnight Shift:

Day shift: Lucas replacing the manifold on the gauge. Hoping that this will correct our issue.

Afternoon Shift: Repairs finished on the National. Ready to be fed.

### **PK Blender 3917 Pill Mix:**

Use 0.24 for step 4 on batch sheet –per Bodmann. Written in MOD.

Midnight Shift:

Day shift: Waiting for Cat B. Should be coming in late today.

Afternoon shift: Cat B is in on dock #3.

### **Abbe Blender / 5206 Done**

Done for a while. Area Cleaned

Afternoon shift: NA

Midnight shift: NA

Day shift: NA

**Tower 3 / Cu 0860:**

Loaded and running.

Midnight Shift: Continue

Day shift: Continued.

Afternoon shift: unloaded and holding.

**Tower 6 / Cu 0860:**

Loaded and running.

Midnight Shift: On hold for sheave change

Day shift: Sheave change completed.

Afternoon shift: NA

**North Screener / Cu-0860:**

Hold until we get material.

Midnight shift: Continue

Day shift: Continued.

Afternoon shift: holding for material

**South Screener / Cu-0860:**

Hold until we get material.

Midnight shift: Continue

Day shift: Continued.

Afternoon Shift: holding for material

**#2662 (west) Pill Machine / AI-3917 T 3/16”:**

Cleaning and changing to 3917- Sump repaired 1-12-15 & Air pump hooked up for backup.

Midnight shift:

Day Shift: Still evaluating. Taking apart to see if there is any spacers below the die.

Afternoon shift: north Feeding system being repaired. Keeps over feeding.

Looking for new hoses for the feeders.

**#2664 (east) Pill Machine / AI-3917 T 3/16”:**

Continue to run.

Midnight shift: Continue

Day Shift: Continued.

Afternoon shift: continued

**TK #2 / V 2046/V 2010:**

Waiting for the go ahead approval for a pallet type set up(see Grodecki e-mail).

Midnight shift:

Day Shift: Waiting for approval.

Afternoon shift: Gas Leaks repaired, waiting for approval to start.

### **TK #4 / Cu 2508:**

**Continue. Putting full size sagger on the bottom and the half sagger on top.**

**Midnight shift: Continue**

**Day Shift: Continued.**

**Afternoon shift: continued**

### **Harrop Kiln / Al 3920:**

**Ok to start. Will need to set up pallets for now instead of using the table. Material is by the Abbe blender.**

**Midnight shift:**

**Day Shift: Ok to start on second shift. Will need to set up pallets for now instead of using the table. Material is by the Abbe blender.**

**Afternoon shift: Started loading**

### **Building 27 Belt Filter / 6081:**

**There are more 116 bags in bldg now.**

**Midnight shift: Will address issues with Jeff Lewis on Monday.**

**Day shift: Continued cleaning.**

**Afternoon Shift: Cleaning continued.**

Priorities 1 through 11 are basically all the same priority, should be considered urgent and will require call outs for maint issues and/or processing issues.

- 1) East Pfaudler/HC-11 Dryer/#6 RC/Sly
- 2) #3 MED/#3RC/CTO
- 3) #1 Line/#1RC
- 4) #5 RC
- 5) #2 Line/#2RC
- 6) Horne Tabletting Machines
- 7) South PK (Selexsorb/Al Pill Mix)
- 8) #4 Tunnel Kiln
- 9) West Pfaudler/National Dryer/#4 RC/Trimer
- 10) Harrop Kiln
- 11) Reduction Towers
- 12) Reduction Tower Screeners
- 13) South Precip (Clean up area for contractor work to begin on Monday)